

# CUSTOMER REQUEST FORM

CAMSHAFT GRINDING MACHINES

CUSTOMER DETAILS-COMPANY NAME-ADDRESS-COUNTRY-CONTACT INFO

CAMSHAFT MODEL

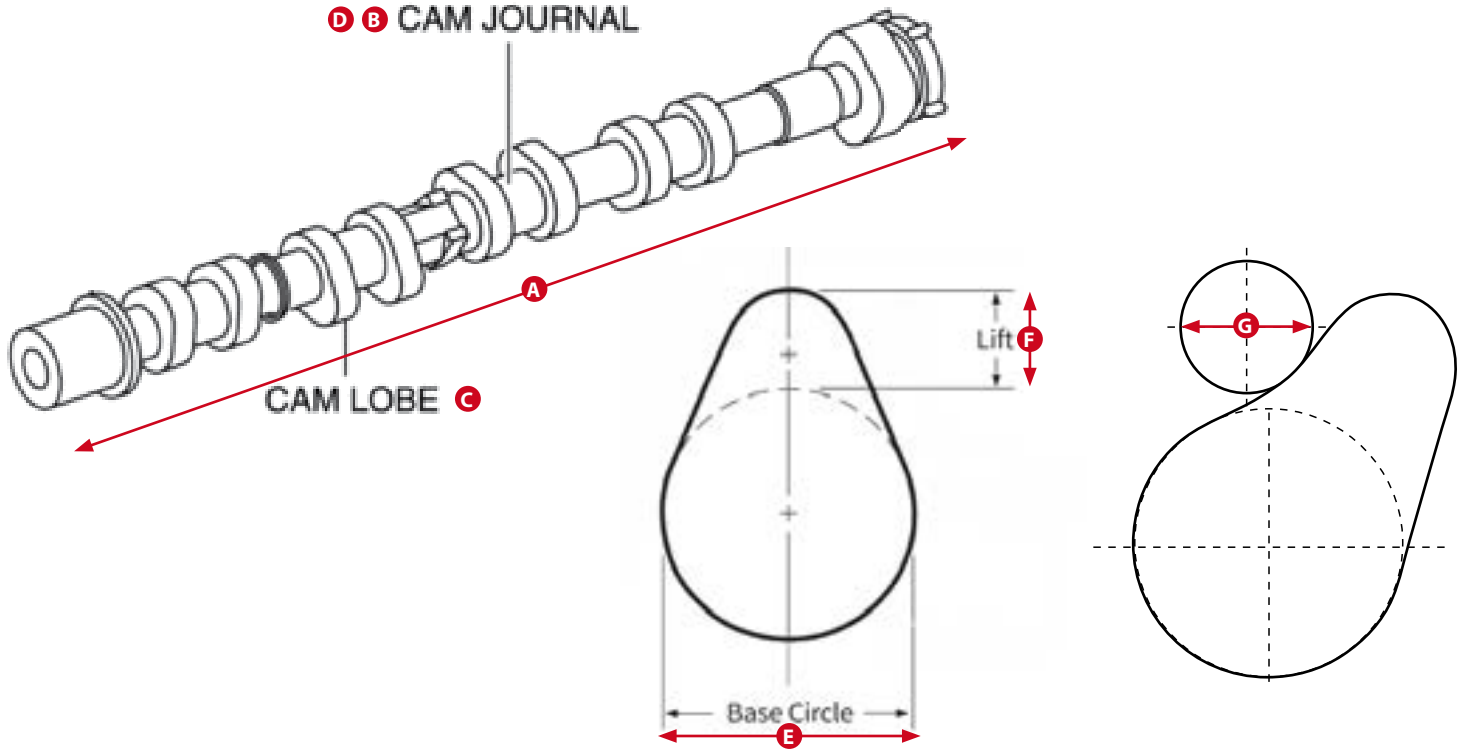
DATE

OFFER NUMBER

To give you our best solution we need the following details on your working part, grinding process and technology level.

## 1 GEOMETRIC SPECIFICATIONS OF WORKPIECE

Based on following diagram, please detail the maximum and minimum parts size in [inch] or [mm] units.



Feature	Range	[mm]	[inch]
CAMSHAFT TOTAL LENGTH <b>A</b>	Min-Max		
NUMBER OF MAIN DIAMETERS <b>B</b>	Min-Max		
NUMBER OF CAMS <b>C</b>	Min-Max		
MAIN DIAMETERS Ø <b>D</b>	Min-Max		
CAM BASE Ø <b>E</b>	Min-Max		
CAM LIFTING <b>F</b>	Min-Max		

NEGATIVE PROFILE	YES	MAX Ø ADMITTED ON NEGATIVE PROFILE <b>G</b>	
	NO		

## 2 MATERIAL SPECIFICATIONS OF WORKPIECE

Please detail following features.

Feature	Range	[kg]	[lb]
WEIGHT OF PART	<i>Min-Max</i>		
	<i>Max</i>		
		[Hrc]	
HARDNESS OF GRINDING ZONE	<b>Avg</b>		
MATERIAL TYPE	<i>(details)</i>		

**! ANNEX: Required example of profile points table !**

## 3 PROCESS FEATURES

Please X mark your correct application.

<b>APPLICATION FIELD</b>	MARINE	LOCOMOTIVE	OIL&GAS	AUTOMOTIVE
<b>APPLICATION TYPE</b>	FIRST PRODUCTION	AFTERMARKET	REPAIR	
<b>N° OF SHIFTS PER DAY</b>				
<b>MONTHLY PRODUCTION RATE</b>	Below 50 parts	From 50 to 250 parts	From 250 to 1000 parts	More then 1000 parts
<b>PRODUCTION BATCH SIZE</b>	Below 5 parts	From 5 to 50 parts	From 50 to 1000 parts	More then 1000 parts
<b>TECHNOLOGICAL LEVEL REQUIRED</b>	MANUAL	SEMIAUTOMATIC	FULL AUTOMATIC	

CUSTOMER REMARKS



AZ spa  
via dell'elettronica 20  
36016 Thiene (VI) ITALY

T +39 0445 575543  
F +39 0445 575756  
info@azspa.it

